

American CamperTM

ITEM NO.3722

ASSEMBLY INSTRUCTIONS

SAUSAGE STUFFER



THANK YOU FOR BUYING CUMMINS INDUSTRIAL TOOLS

Your new Sausage Stuffer has been engineered and manufactured to Cummins tools high standards for dependability, ease of operation, and operator safety. properly cared for, it will give you years of rugged, trouble-free performance

CAUTION: Carefully read through this entire operator's manual before using your new machine

Pay close attention to the Rules for Safe Operation, Warnings, and Cautions. If you use your machine properly and only for what it is intended, you will enjoy years of safe, reliable service.

SAVE THIS MANUAL FOR FUTURE REFERENCE

Made to Exact Standards in China for 

Customer Service Postal Address:

1290 35 Road

Minden, NE 68959

voice: 1-(308) 832-2070

fax: 1-(308) 832-2069

You can purchase additional items at www.cumminstools.com

Safety Warnings and Precautions

WARNING: When using tool, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment.

Read all instructions before using this tool!

1. **Keep work area clean.** Cluttered areas invite injuries.
2. **Observe work area conditions.** Do not use machines or power tools in damp or wet locations. Don't expose to rain. Keep work area well lighted.
3. **Keep children away.** Children must never be allowed in the work area. Do not let them handle machines, tools, or extension cords.
4. **Store idle equipment.** When not in use, tools must be stored in a dry location to inhibit rust. Always lock up tools and keep out of reach of children.
5. **Use the right tool for the job.** Do not attempt to force a small tool or attachment to do the work of a larger industrial tool. There are certain applications for which this tool was designed. It will do the job better and more safely at the rate for which it was intended. Do not modify this tool and do not use this tool for a purpose for which it was not intended.
6. **Dress properly.** Do not wear loose clothing or jewelry as they can be caught in moving parts. Protective, electrically non-conductive clothes and non-skid footwear are recommended when working. Wear restrictive hair covering to contain long hair.
7. **Use eye protection.** Always wear ANSI approved impact safety glasses underneath a full face shield during use. Also, wear heavy duty work gloves.
8. **Do not overreach.** Keep proper footing and balance at all times. Do not reach over or across running machines.
9. **Maintain tools with care.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. The handles must be kept clean, dry, and free from oil and grease at all times.
10. **Remove adjusting keys and wrenches.** Check that keys and adjusting wrenches are removed from the tool or machine work surface before starting work.
11. **Stay alert.** Watch what you are doing, use common sense. Do not operate any tool when you are tired.
12. **Check for damaged parts.** Before using any tool, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Any part that is damaged should be replaced.
13. **Replacement parts and accessories.** When servicing, use only identical replacement parts. Use of any other parts will void the warranty. Only use accessories intended for use with this tool. Approved accessories are available from Cummins Industrial Tools.
14. **Do not operate tool if under the influence of alcohol or drugs.** Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not operate the tool.

Warning: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

THANK YOU for choosing a **CUMMINS INDUSTRIAL TOOLS** product. For future reference, please complete the owner's record below:

Model _____

Purchase Date _____

Save This Manual

You will need the manual for the safety warnings and precautions, assembly instructions, operating and maintenance procedures, parts list and diagram. Keep your invoice with this manual. Write the invoice number on the inside of the front cover. Keep the manual and invoice in a safe and dry place for future reference.

Technical Specifications

Product Name:	Sausage Stuffer	Note: Not intended for commercial use.
Item Number:	3722	
Construction:	Cast and Machined Iron	
Finish and Color:	Zinc Plated	
Overall Dimensions:	4-3/16" W x 20-1/4" L x 8-3/4" H	
Approx. Meat Capacity:	3 LBS	
Meat Inlet Diameter:	3-3/8" Internal Diameter and 4-1/8" Outside Diameter	
Plunger Diameter:	3-1/4"	
Plunger Arm:	7" L	
Handle:	9/16" W x 8-3/4"	
Handle Angle:	90 Degrees Left or Right	
Tubes:	(1) 13/16" I.D. x 15/16" O.D. x 5-5/8" L (1) 5/8" I.D. X 13/16" O.D. x 5-5/8" L (1) 1/2" I.D. x 11/16" O.D. x 5-5/8" L	
Mounting Holes:	(4) 1/4"	
Unit Weight:	12.45 LBS	



IMPORTANT SAFETY INSTRUCTIONS!



READ ALL INSTRUCTIONS BEFORE USING THIS PRODUCT!

Safety Warnings and Precautions

WARNING: When using product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment.

Read all instructions before using this product!

1. **Keep work area clean.** Cluttered areas invite injuries.
2. **Keep children away.** Children must never be allowed in the work area. Do not let them handle machines, tools.
3. **Store idle equipment.** When not in use, tools must be stored in a dry location to inhibit rust. Always lock up and keep out of reach of children.
4. **Do not force product.** It will do the job better and more safely at the rate for which it was intended. Do not use inappropriate attachments in an attempt to exceed the tool capacity.
6. **Use the right product for the job.** Do not attempt to force a small product or attachment to do the work of a larger industrial product. There are certain applications for which this product was designed. Do not modify this product and do not use this product for a purpose for which it was not intended.
7. **Dress properly.** Do not wear loose clothing or jewelry as they can be caught in moving parts. Wear restrictive hair covering to contain long hair.

8. **Check for damaged parts.** Before using any product, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment and binding of moving parts; any broken parts or mounting fixtures; and any other condition that may affect proper operation. Any part that is damaged should be properly repaired or replaced by a qualified technician.
9. **Replacement parts and accessories.** When servicing, use only identical replacement parts. Use of any other parts will void the warranty.
10. **Do not use this product if under the influence of alcohol or drugs.** Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not operate the product.
11. **Always use the Plunger when operating the Sausage Stuffer.** Never use your hands, fork, spoon or other utensil.

Warning: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

Assembly

Your Sausage Stuffer will require light assembly as described in the following steps. To assist you with assembly and operation please refer to the operational diagrams as well as the Parts List and Assembly Diagram located on the last pages of this manual.

Caution: To avoid health hazards: Before assembling, thoroughly wipe off all Sausage Stuffer parts with a clean rag. In addition, clean all unassembled parts in a dishwasher. After assembly, test the Sausage Stuffer by running several slices of day-old bread through the product to insure that all parts are working properly. Before using, clean the Sausage Stuffer in warm soapy water using a mild anti-bacterial detergent. Clean the Sausage Stuffer after every operation. Failure to follow these precautions may result in serious illness due to food poisoning.

Step 1) Wipe off and wash all unassembled parts as described in the Caution note above.

Step 2) Attach the Upper Handle (#6) to the Lower Handle (#5). Fit the "L-shaped" end of the Upper Handle (#6) and the Lower Handle (#5) together. Slide Bolt through both and tighten on Nut-see Figure 1.

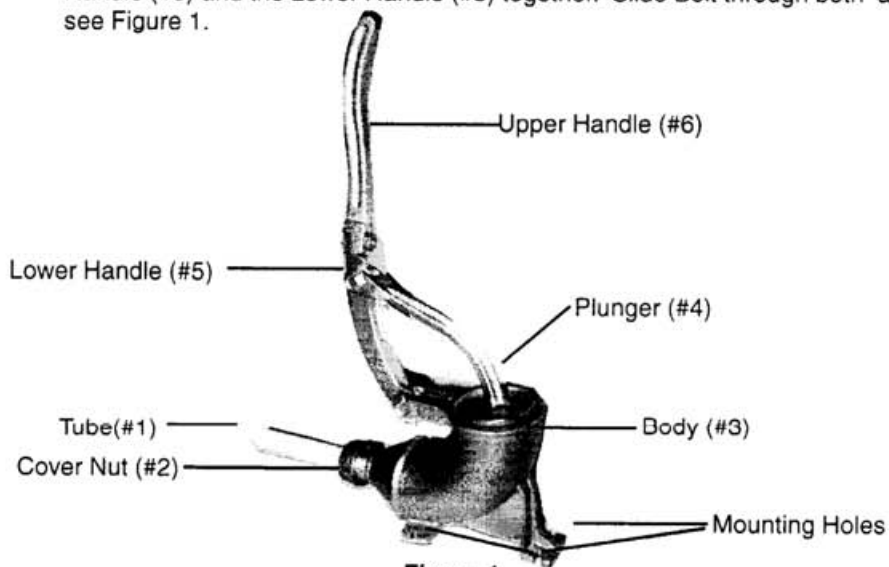


Figure 1

Step 3) Place the Plunger (#4) into the Inlet Opening and attach the Lower Handle (#5) to the Plunger (#4) with Nut and Bolt.

Step 4) Attach the Lower Handle (#5) to the Body with Nut and Bolt-see figure 2.

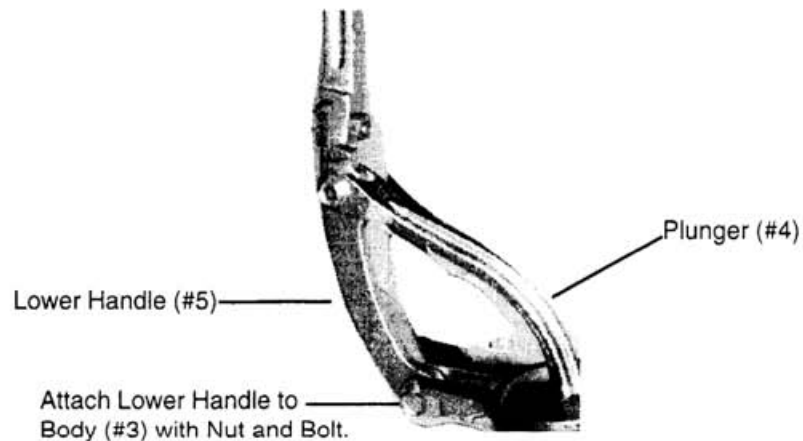


Figure 2

Operation

Step 1) Test the operation of the Handle (#5 & #6) and Plunger (#4) by raising and lowering the Handle (#6).

Step 2) It is recommended that the Sausage Stuffer be permanently anchored to a work surface. Use four (4) 1/4" sized bolts and nuts (not included) to secure the Sausage Stuffer through the mounting holes located on the base-see Figure 1.

Step 3) When using the Tubes (#1), always wash the Tubes in warm water with an anti-bacterial detergent prior to use.

Step 4) Remove the Cover Nut (#2) by unscrewing it from Body (#3). From the inside of the Cover Nut (#2), slide the Tube (#1) through the hole so that the wide end of the Tube (#1) rests against the inside of the Cover Nut (#2). Screw the Cover Nut (#2) back onto the Body (#3).

Step 5) Slide the sausage casing over the exposed Tube (#1). The sausage casing is now ready to be filled.

Step 6) Lift the Handle Assembly (#5 & #6) so that the Plunger is pulled out of the inlet opening. The Sausage Stuffer is ready to be filled with sausage filling. Once filled, swing the handle back so that the Plunger (#4) is again inserted into the inlet opening to push the filling. This will result in sausage filling being pumped out the outlet opening and into the sausage casing.

Step 7) Once the Sausage Stuffer housing is depleted of filling material, it can be refilled by repeating the steps previously discussed.

Step 8) Once the sausage stuffing operation is completed, all parts should be cleaned again using warm water and an anti-bacterial detergent. After cleaning, dry all components of the machine and store in a dry location.

Unpacking

UNPACK AND CHECK CONTENTS

When unpacking your Sausage Stuffer, check to make sure the following parts are included. If any parts are missing or broken, please call

Part #	Description	Quantity	Part #	Description	Quantity
1	Tube	3	5	Lower Handle	1
2	Cover Nut	1	6	Upper Handle	1
3	Body	1			
4	Plunger	1			

Note: Some parts are listed and shown for illustration purposes only and are not available individually as replacement parts.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER NOR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Assembly/Parts Diagram

